

AIR TRANSPORT INTERNATIONAL, LLC

PRINTED 6/8/04

**DC-8 AGEING AIRCRAFT SERVICE ACTION REQUIREMENT SUMMARY - IN ACCORDANCE WITH A.D 90-16-05
BASED ON DACO REPORT NUMBER MDC K1579, REV B, MARCH 15, 1993**

REGISTRATION - N870BX		FUS # 445	S/N - 46036	MODEL - DC-8-63		DELIVERY DATE 27-March-1969	
S/B	TITLE	EFFECTIVITY	RECOMMENDED ACTION	REPEAT INSP	THRESHOLD	ACCOMPLISHMENT	
27-217 R4	OUTBOARD FLAP CENTER HINGE SUPPORT FITTING.	SERIES -50 AND PRIOR.	REWORK FITTING PER THE S/B. INITIAL RELEASE THROUGH R4 ACCEPTABLE.	N/A	63,000 HRS	DOES NOT APPLY TO -60 AND -70 SERIES.	
27-265 R4	RUDDER PEDAL ARM ASSEMBLY.	ALL	REPLACE RUDDER PEDAL ARM ASSY. MOD BY PREV REV ACCEPTABLE UNTIL 50,000 CYC ACCUMULATED THEN REPLACE WITH NEW ALUMINUM ASSY.	50,000 LDG	50,000 LDG	REFERENCE AD 82-04-03. REPLACEMENT CONTROLLED BY PCI 2740. REPLACED 4/15/88, TAT 40,583.3, TAC 19608 BY ROSENBALM R/O 096. <u>ACTIVE</u> .	
27-267 R2	CONTROL COLUMNS.	ALL	REPLACE CAPTAIN'S AND FIRST OFFICER'S CONTROL COLUMN. INITIAL RELEASE THROUGH R2 ACCEPTABLE.	N/A	31-Dec-1993	REFERENCE AD 89-08-01. REPLACED 6/11/92, TAT 48912.8, TAC 23453, AIA R/O 870-45. <u>TERMINATED</u> .	
27-268 R1	RUDDER DRIVE TORQUE TUBE CRANK ASSEMBLY.	ALL	REPLACE RUDDER DRIVE CRANK. INITIAL RELEASE AND R1 ACCEPTABLE.	3,600 HRS YEAR	1	100,000 HRS	REFERENCE AD 89-07-02. MODIFICATION CONTROLLED BY PCI D0021D. INSPECTION CONTROLLED BY PCI D0021B & D0021C. LAST INSPECTION 2/26/00, TAT 58697.2, TAC 28932, AIA R/O 870-258. <u>ACTIVE</u> .
27-273 R5	RUDDER PEDAL BRACKET ASSEMBLY.	ALL	REPLACE RUDDER PEDAL BRACKET ASSY. MOD BY PREV REV ACCEPTABLE UNTIL ACCUMILATES 40,000 CYC, THEN REPLACE WITH NEW ALUMINUM FITTINGS.	N/A	40,000 LDG	REFERENCE AD 89-14-02. REPLACE BY 40,000 TOTAL CYCLES. REPLACEMENT CONTROLLED BY PCI D2732. <u>ACTIVE</u> .	
32-168 R3	NOSE LANDING GEAR ORIFICE TUBE.	ALL	REPLACE ORIFICE TUBE. INITIAL RELEASE THROUGH R3 ACCEPTABLE.	N/A	31-Dec-1991	REFERENCE AD 75-17-31. MODIFIED GEAR INSTALLED 1/23/96 TAT 54,714.0 BY AIA <u>TERMINATED</u> .	
32-171 R1	MAIN LANDING GEAR DOOR AND ACTUATOR.	ALL	REINFORCE INBD DOOR FRAMES AND REPLACE DOOR ACT CYL ATTACH FIT. INITIAL RELEASE THROUGH R1 ACCEPTABLE.	3,600 HRS RAY	X-	100,000 HRS	MODIFIED 6/9/92, TAT 48,912.8 PER AIA R/O 870-47. <u>TERMINATED</u> .
51-6 R2	HORIZONTAL STABILIZER ATTACH BOLTS.	ALL	TORQUE TEST / REPLACE BOLTS AT HORIZ STAB OUTER PANEL ATTACH. INITIAL RELEASE THROUGH R2 ACCEPTABLE.	16,000 HRS RE-TORQUE 22,000 HRS REPLACE.	16,000 HRS RE- TORQUE 22,000 HRS REPLACE.	RE-TORQUE CONTROLLED BY PCI D0516, REPLACEMENT CONTROLLED BY PCI D0516A. REPLACED 5/23/94, TAT 52,297.8 BY AIA R/O 870-98. <u>ACTIVE</u> .	
52-82 R3	FORWARD UPPER CARGO DOOR LATCH SPOOL FITTING ATTACH BOLTS.	ALL DC-8 WITH FACTORY CARGO DOOR.	REPLACE ATTACH BOLTS. R3 IS ACCEPTABLE.	N/A	31-Dec-1993	REFERENCE AD 81-02-05 AND 90-19-13. <u>DOES NOT APPLY MONARCH CARGO DOOR INSTALLED.</u>	
52-83 R1	UPPER CARGO DOOR LATCH SPOOL BOLTS AND LATCH HOOKS.	ALL DC-8 WITH FACTORY CARGO DOOR.	REPLACE CRACKED SPOOL BOLTS AND LATCHES. INITIAL RELEASE THROUGH R1 ACCEPTABLE.	N/A	31-Dec-1993	<u>DOES NOT APPLY MONARCH CARGO DOOR INSTALLED.</u>	
53-41 R2	DOMED AFT PRESSURE BULKHEAD.	SERIES -50 AND PRIOR WITH DOMED BULKHEAD.	INSTALL DOUBLERS, ANGLES AND CHANNELS ON BULKHEAD CENTER SECTION STRUCTURE. INITIAL RELEASE THROUGH R2 ACCEPTABLE.	N/A	31-Dec-1993	DOES NOT APPLY TO -60 AND -70 SERIES.	

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REGISTRATION - N870BX		FUS # 445	S/N - 46036	MODEL - DC-8-63	DELIVERY DATE 27-March-1969		
S/B	TITLE	EFFECTIVITY	RECOMMENDED ACTION	REPEAT INSP	THRESHOLD	ACCOMPLISHMENT	
53-46 R2	AFT PRESSURE BULKHEAD VERTICAL ANGLES.	SERIES -50 WITH FLAT BULKHEADS AND SERIES -60 AND -70.	INSTALL STRAPS PER S/B. ACCEPTABLE.	R2 IS	N/A	31-Dec-1993	DOES NOT APPLY TO FUSELAGE NUMBER 445. APPLIES TO FUSELAGE 351 AND PRIOR ONLY.
53-73 R1	AFT PRESSURE BULKHEAD WEB.	SERIES -50 WITH FLAT BULKHEADS AND SERIES -60 AND -70.	INSTALL DOUBLERS ON BULKHEAD WEB. ADDITIONAL WORK REQUIRED IF MODIFIED BY INITIAL RELEASE. ACCEPTABLE.	R1 IS	3,600 HRS	100,000 HRS	MODIFICATION CONTROLLED BY PCI D5308A. INSPECTION CONTROLLED BY PCI D5308. LAST INSPECTED 1/12/98, TAT 56938.7, AIA R/O 870-208. <u>ACTIVE</u> .
54-10 R4	OUTBOARD PYLON, INBOARD SKIN.	SERIES -50 AND PRIOR.	REPLACE PYLON INBOARD SKIN. INITIAL RELEASE THROUGH R4 ACCEPTABLE.		N/A	31-Dec-1992	REFERENCE AD 67-05-03. DOES NOT APPLY TO -60 AND -70 SERIES.
54-17 R2	STIFFENER TO PYLON JUNCTION BOX.	SERIES -50 AND PRIOR.	INSTALL STIFFENER BETWEEN ENGINE PYLON JUNCTION BOX AND PYLON TUNNEL. INITIAL RELEASE THROUGH R2 ACCEPTABLE.		N/A	31-Dec-1992	DOES NOT APPLY TO -60 AND -70 SERIES.
54-19 R1	PYLON SLIP STRUT AFT FITTING TO CANTED BULKHEAD ATTACH BOLTS.	FUSELAGE 103 AND PRIOR.	RETORQUE BOLTS THRU OUTBD PYLON SLIP STRUT AFT, ATTACH FITTING TO CANTED BULKHEAD. INITIAL RELEASE AND R1 ACCEPTABLE.		N/A	31-Dec-1993	DOES NOT APPLY TO FUSELAGE NUMBER 445.
54-20 R2	PYLON DRAIN FITTING SUPPORTS.	FUSELAGE 123 AND PRIOR.	REMOVE AND REPLACE UPPER AFT DRAIN FITTING SUPPORTS. INITIAL RELEASE THROUGH R2 ACCEPTABLE.		N/A	31-Dec-1993	DOES NOT APPLY TO FUSELAGE NUMBER 445.
54-21 R1	INBOARD AND OUTBOARD PYLON AFT FAIRINGS.	FUSELAGE 68 AND PRIOR.	REPLACE INBD AND OUTBD AFT PYLON FAIRINGS. INITIAL RELEASE AND R1 ACCEPTABLE.		N/A	31-Dec-1993	DOES NOT APPLY TO FUSELAGE NUMBER 445.
54-25 R2	OUTBOARD PYLON AFT FLEXIBLE RIB.	FUSELAGE 150 AND PRIOR.	REPLACE #1 AND #4 AFT FLEXIBLE RIB INSTALLATION. INITIAL RELEASE THROUGH R2 ACCEPTABLE.		N/A	31-Dec-1993	DOES NOT APPLY TO FUSELAGE NUMBER 445.
54-30 R6	PYLON - STRUCTURAL IMPROVEMENT.	SERIES -50 AND PRIOR WITH JT3C OR JT4 ENGINES.	INSTALL DOUBLERS. INITIAL RELEASE THROUGH R6 ACCEPTABLE.		N/A	31-Dec-1993	DOES NOT APPLY TO -60 AND -70 SERIES.
54-31 R5	PYLON - STRUCTURAL IMPROVEMENT.	SERIES -50 AND PRIOR WITH CONWAY ENGINES.	INSTALL DOUBLERS. INITIAL RELEASE THROUGH R5 ACCEPTABLE.		N/A	31-Dec-1993	REFERENCE AD 67-05-02. DOES NOT APPLY TO -60 AND -70 SERIES.
54-32 R5	PYLON - STRUCTURAL IMPROVEMENT.	SERIES -50 AND PRIOR WITH JT3D ENGINES.	INSTALL DOUBLERS. INITIAL RELEASE THROUGH R5 ACCEPTABLE.		N/A	31-Dec-1993	DOES NOT APPLY TO -60 AND -70 SERIES.
54-33 R2	OUTBOARD PYLON - UPPER SPAR.	SERIES -50 AND PRIOR.	INSTALL DOUBLERS AND ANGLES. ACCEPTABLE.	R1 AND R2	N/A	31-Dec-1993	REFERENCE AD 62-27-04 AND 67-05-03. DOES NOT APPLY TO -60 AND -70 SERIES.

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REGISTRATION - N870BX		FUS # 445	S/N - 46036	MODEL - DC-8-63	DELIVERY DATE 27-March-1969	
S/B	TITLE	EFFECTIVITY	RECOMMENDED ACTION	REPEAT INSP	THRESHOLD	ACCOMPLISHMENT
54-34 R2	INBOARD PYLON - UPPER SPAR, INBOARD CAP.	FUSELAGE 204 AND PRIOR WITH STD WING.	INSTALL ANGLES AND STRAPS. INITIAL RELEASE THROUGH R2 ACCEPTABLE.	N/A	31-Dec-1993	REFERENCE AD 65-05-02. DOES NOT APPLY TO FUSELAGE NUMBER 445.
54-35 R1	OUTBOARD PYLON - UPPER SPAR CAPS.	SERIES -50 AND PRIOR.	INSTALL ANGLES AND STRAPS. INITIAL RELEASE AND R1 ACCEPTABLE.	N/A	31-Dec-1993	DOES NOT APPLY TO -60 AND -70 SERIES.
54-38 R4	PYLON ACCESS DOOR DOUBLER.	SERIES -50 AND PRIOR.	INSTALL DOUBLERS. INITIAL RELEASE THROUGH R4 ACCEPTABLE.	N/A	31-Dec-1993	DOES NOT APPLY TO -60 AND -70 SERIES.
54-41 R2	#1 AND #4 PYLON STRUCTURE.	SERIES -50 AND PRIOR. 61, 61F.	INSTALL DOUBLERS. INITIAL RELEASE THROUGH R2 ACCEPTABLE.	N/A	31-Dec-1993	DOES NOT APPLY TO -63 MODEL.
54-42 R1	OUTBOARD PYLON STUB WING STRUCTURE.	SERIES -50 AND PRIOR.	INSTALL S/B KIT. INITIAL RELEASE AND R1 ACCEPTABLE.	N/A	31-Dec-1993	DOES NOT APPLY TO -60 AND -70 SERIES.
54-43 R3	CANTED BULKHEAD - PYLON MAIN FRAME.	FUSELAGE 319 AND PRIOR.	INSTALL REQUIRED STRAPS AND ANGLES. INITIAL RELEASE THROUGH R3 ACCEPTABLE.	N/A	31-Dec-1993	REFERENCE AD 67-05-03. DOES NOT APPLY TO FUSELAGE NUMBER 445.
54-44 R2	MAIN FRAME - PYLON "D" DUCT SPAR.	SERIES -50 AND PRIOR.	INSTALL SPAR CAP SEGMENT AND SPLICE ANGLES. INITIAL RELEASE THROUGH R2 ACCEPTABLE.	N/A	31-Dec-1993	REFERENCE AD 67-05-03. DOES NOT APPLY TO -60 AND -70 SERIES.
54-47 R1	VAPOR SEAL - INBOARD AFT PYLON PIPING TROUGHS.	-62 AND -63 PRIOR TO FUSELAGE 340.	INSTALL VAPOR SEALS PER S/B. INITIAL RELEASE AND R1 ACCEPTABLE.	N/A	31-Dec-1993	DOES NOT APPLY TO FUSELAGE NUMBER 445.
54-51 R2	OUTBOARD PYLON STUB WING STRUCTURE.	SERIES -50 AND PRIOR.	INSTALL DOUBLERS AND ANGLES. INITIAL RELEASE THROUGH R2 ACCEPTABLE.	N/A	31-Dec-1993	DOES NOT APPLY TO -60 AND -70 SERIES.
54-57 R2	OUTBOARD PYLON UPPER SPAR STRUCTURE.	SERIES -50 AND PRIOR. -61.	REPLACE #1 AND #4 UPPER SPAR STRUCTURE PER S/B KIT. INITIAL RELEASE THROUGH R2 ACCEPTABLE.	N/A	31-Dec-1993	REFERENCE AD 67-05-03. DOES NOT APPLY TO -63 MODEL.
54-58	WING SKIN PYLON SUPPORT.	-62 AND -63.	INSTALL SHIMS AND REQUIRED FASTENERS PER THE S/B.	N/A	31-Dec-1993	INSP 1/13/94, TAT 51,809.0 BY FAUCETT. NO DEFECTS. MOD NOT REQUIRED PER S/B. <u>TERMINATED</u> .
54-62 R1	OUTBOARD PYLON STUB WING STRUCTURE.	SERIES -50 AND PRIOR. -61 AND 61F PRIOR TO FUSLAGE 448	INSTALL REPLACEMENT LEADING EDGE ASSEMBLIES. INITIAL RELEASE AND R1 ACCEPTABLE.	N/A	31-Dec-1993	DOES NOT APPLY TO -63 MODEL.
54-73 R5	OUTBOARD PYLON LOWER SPAR CAPS.	SERIES -50 AND PRIOR. -61 AND 61F.	INSTALL STRAPS, DOUBLERS AND GUSSETS. R5 IS ACCEPTABLE.	N/A	31-Dec-1993	DOES NOT APPLY TO -63 MODEL.
54-74	OUTBOARD PYLON LOWER SPAR CAPS.	SERIES -50 AND PRIOR. -61 AND 61F.	INSTALL DOUBLER PER S/B REWORK.	N/A	100,000 HRS	DOES NOT APPLY TO -63 MODEL.
54-75 R1	#1 AND #4 PYLON ATTACH BOLTS.	SERIES -50 AND PRIOR. -61 AND 61F.	REPLACE BOLTS. INITIAL RELEASE AND R1 ACCEPTABLE.	N/A	31-Dec-1991	DOES NOT APPLY TO -63 MODEL.

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S/B	TITLE	EFFECTIVITY	RECOMMENDED ACTION	REPEAT INSP	THRESHOLD	ACCOMPLISHMENT
54-76 R1	#2 AND #3 UPPER INBOARD SPAR CAPS.	SERIES -61 AND PRIOR.	INSTALL STRAPS ON SPAR CAP. INITIAL RELEASE AND R1 ACCEPTABLE.	1,500 HRS	100,000 HRS	DOES NOT APPLY TO -63 MODEL.
54-92 R1	PYLON THRUST LINK ASSEMBLY.	-62, -62F, -63 AND 63F.	- MODIFY PER S/B INSTRUCTIONS. INITIAL RELEASE AND R1 ACCEPTABLE.	N/A	100,000 HRS	MODIFIED 7/6/93, TAT 51,066.1 AIA R/O 870-75. <u>TERMINATED</u> .
54-95	PYLON ATTACH BOLTS.	SERIES -60 AND PRIOR.	REPLACE PYLON TO WING ATTACH BOLTS.	16,000 HRS RE-TORQUE 22,000 HRS RFPI ACF.	16,000 HRS RE- TORQUE 22,000 HRS REPLACE.	DOES NOT APPLY TO -63 MODEL.
55-15 R3	HORIZONTAL STABILIZER CONSTANT SECTION.	ALL	REPLACE UPPER AFT PANEL AND UPPER AFT SPAR CAP. INITIAL RELEASE THROUGH R3 ACCEPTABLE	1,800 HRS 6 MO (VIS) 3,600 HRS 12 MO (NDT)	31-Dec-1995	REPLACED SPAR CAP AND AFT PANEL 11/21/95, TAT 54,598.2 AIA R/O 870-150. CURRENTLY INSP ONLY. CONTROLLED BY ATI PCI D5515 & D5515A FOR VISUAL INSP OR D5515B & D5515C FOR NDT INSP. LAST NDT INSP C/W, 8/20/99, TAT 58303.9, TAC 28763. LAST VIS INSP C/W LOG PAGE 81839, 8/18/2000, TAT 59240.0, TAC 29206. <u>ACTIVE</u> .
57-30 R3	WING LOWER FRONT SPAR CAP	ALL	INSTALL DOUBLERS AND ANGLES PER S/B REWORK.	N/A	31-Dec-1997	C/W BY AIA RO 868-169, 8/21/97. ALL SPAR CAPS FOUND TO BE T-73 MATERIAL. <u>TERMINATED</u>
57-34 R3	WING UPPER FRONT SPAR CAP.	ALL	INSTALL DOUBLERS AND ANGLES PER S/B REWORK.	N/A	31-Dec-1997	DOES NOT APPLY PER S/B EFFECTIVITY.
57-72 R2	WING UPPER FRONT SPAR CAP.	ALL	SHOT PEEN SPAR CAP AND REPAIR AS REQUIRED PER THE S/B REWORK.	N/A	31-Dec-1997	C/W BY AIA RO 870-170, 8/27/97, ALL SPAR CAPS FOUND TO BE T-73 MATERIAL. <u>TERMINATED</u>
57-82 R1	FRONT LOWER SPAR CAP	SERIES -50 AND PRIOR. -61, -61F, AND -71F.	STRESS COIN ATTACH HOLES PER S/B. INITIAL RELEASE AND R1 ACCEPTABLE.	4,200 HRS	100,000 HRS	DOES NOT APPLY TO -63 MODEL.
57-83 R5	LOWER WING SKIN AND LOWER FRONT SPAR.	-62 AND -63.	INSPECT FOR CRACKS PER THE S/B AND REPAIR AS REQUIRED. R2 THROUGH R5 ACCEPTABLE.	N/A	100,000 HRS	MODIFIED 10/21/78 BY AIR CANADA E.O. 8-356A. <u>TERMINATED</u> .
57-84 R4	LOWER WING SKINS AT PYLONS.	-62 AND -63.	INSTALL DOUBLERS PER THE S/B KIT. R1 THROUGH R4 ACCEPTABLE.	1,000 LDG	94,000 HRS	MODIFIED 10/21/78 BY AIR CANADA E.O. 8-356A. <u>TERMINATED</u> .
57-86 R1	WING UPPER AFT SKIN PANEL.	ALL	INSTALL DOUBLERS. INITIAL RELEASE AND R1 ACCEPTABLE.	7,200 HRS	100,000 HRS	CURRENTLY INSPECTION ONLY. MODIFICATION CONTROLLED BY PCI D5786A. INSPECTION CONTROLLED BY JOB CARDS 53813 AND 64013 AND PCI D5786. LAST INSP/C/W BY AIA, RO 870-210, 1/12/98, TAT 56938.7. <u>ACTIVE</u> .
57-87 R2	FRONT SPAR PYON SUPPORT FITTINGS.	-62, -62F, -63 AND 63F.	- REPLACE SUPPORT FITTINGS WITH NEW MATERIAL FITTINGS. INITIAL RELEASE THROUGH R2 ACCEPTABLE.	10,800 HRS YEAR	4 31-Dec-1993	REFERENCE AD 79-19-10. ALL FITTINGS VERIFIED 7075-T73 MATERIAL 6/15/99, DEE HOWARD, N/R #22808. <u>TERMINATED</u> .

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S/B	TITLE	EFFECTIVITY	RECOMMENDED ACTION	REPEAT INSP	THRESHOLD	ACCOMPLISHMENT
57-88 R3	LOWER INBOARD AFT WING SKIN PANELS.	ALL	INSTALL DOUBLERS. INITIAL RELEASE THROUGH R3 ACCEPTABLE.	3,600 HRS	100,000 HRS	REFERENCE AD 80-22-01. MOD CONTROLLED BY PCI D5702E. INSP CONTROLLED BY PCI 5702A. LAST INSP C/W BY AIA, 1/14/98, RO 870-205, TAT 56938. <u>ACTIVE</u> .
57-89 R5	FRONT SPAR LOWER CAP.	SERIES -50 AND PRIOR. -61 AND 61F.	INSPECT FOR CRACKS AND REPAIR AS REQUIRED. INITIAL RELEASE THROUGH R5 ACCEPTABLE.	3,600 HRS	100,000 HRS	DOES NOT APPLY TO -63 MODEL.
57-90 R2	FRONT SPAR LOWER CAP.	SERIES -50 AND PRIOR. -61, -61F, 71 AND -71F.	INSPECT FOR CRACKS AND REPAIR AS REQUIRED. INITIAL RELEASE THROUGH R2 ACCEPTABLE.	3,600 HRS YEAR	1	100,000 HRS DOES NOT APPLY TO -63 MODEL.
57-100 R1	OUTER WING - LOWER WING SKIN AT STRINGER 64 END FITTING	SERIES -70 AND PRIOR	INSPECT FOR CRACKS AND REPAIR AS REQUIRED. INITIAL RELEASE THROUGH R1 ACCEPTABLE.	N/A	26-Aug-2000	VISUAL & EDDY CURRENT INSP OF LH & RH WING SKIN AT STRINGER 64 END FITTING. CONDITION 1 NOTED. NO CRACKS IN SKIN/FASTENER HOLES. ACCOMPLISHMENT OF PREVENTITIVE MOD. OF STRINGER 64 END FITTING HOLES WILL BE ACCOMPLISHED IAW ATI EO 57-DC8-956. <u>ACTIVE</u> .